



Paul B. LePage
GOVERNOR

STATE OF MAINE
DEPARTMENT OF TRANSPORTATION
16 STATE HOUSE STATION
AUGUSTA, MAINE 04333-0016

David Bernhardt
COMMISSIONER

July 3, 2012
Subject: **Structural Steel
Fabrication and Delivery**
Location: **Fort Kent**
State PIN: N/A
Amendment No. 1

Dear Sir/Ms:

Make the following changes to the Bid Document;

In the Bid Book (page 29), "Appendix A" at the bottom of the page, **CHANGE** the sentence that states "Finish: Hot dipped galvanized for 50 ksi steel – note that distortion from galvanizing will occur, request manufacturer's tolerances." to read as follows;
"Finish: Apply two (2) coats of primer paint that is suitable for the steel specified, prior to shipping to Fort Kent, Maine."

In the Bid Book on the plan sheet after page 105, make the following **CHANGES** to the section titled "**MATERIALS**" in pen and ink;

1. **CHANGE** "ASTM A 709, Grade 36 (Galvanized)" to read "**ASTM A 709, Grade 36 (Two Coats of Primer Paint)**"
2. **CHANGE** "ASTM A 709, Grade 50 / A572 (Galvanized)" to read "**ASTM A 709, Grade 50/ A572 (Two Coats of Primer Paint)**".

The following question has been received:

Question: In a discussion with a Galvanizing company I consulted in preparing a bid for this project, I learned that this particular company cannot/will not warranty a maximum tolerance for straightness of the finished product nor repair broken welds due to galvanizing. Apparently there is some concern by the galvanizer that these events might occur during the process. Is there a dimensional tolerance by which MDOT would be satisfied with the final product?



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Response: See specification changes above.

Consider this change and information prior to submitting your bid on July 11, 2012.

Sincerely,



George M. A. Macdougall P.E.
Contracts & Specifications Engineer